

Work Order ID 63942

Friday, November 19, 2010 1:10:39 PM



Page 1

Item ID: D4022-1

Accept



Setup Start



Revision ID:

Item Name: Fuel Transfer Pump

Stop



Start Date: 11/19/2010 Start Qty: ³2.00



Cust Item ID:

Required Date: 11/30/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: *MF*

Date: *10-11-19*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4022

A

100

0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O: *12964*
Purchase part as per Dwg D4022
Part #: A8150-B1
Possible Supplier: Weldon
Material release note required

CZ 10/11/19 (2) 3

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

LC 10/14/24 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63942

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Page 2

Item ID: D4022-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Fuel Transfer Pump

Start Date: 11/19/2010 Start Qty: 2.00

Cust Item ID:

Required Date: 11/30/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

ARC's are attached to this
w/o.

10/11/24

(x3)

130

Identify as per dwg & Stock Location: 57/13

0.00



Packaging

Memo

0.00

Packaging

10/11/25 (3)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

OK - 10/11/25
MF
10-11-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Friday, November 19, 2010 1:10:39 PM

Page 1

Work Order ID: 63942



Parent Item: D4022-1



Parent Item Name: Fuel Transfer Pump


Start Date: 11/19/2010

Required Date: 11/30/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B
10.05.17 as per ECN10-562 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
A8150-B1  Fuel Pump		Purchased	No			110	Each	0.0000	1	23		11/19/2010	(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

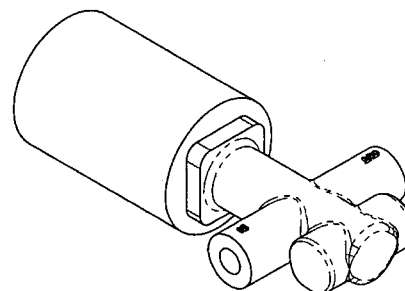
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4022-1	REF JCAM47/D3/SHT 13

SPECIFICATION CONTROL DRAWING



#63942

DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	OPERATING VOLTAGE	FLOW (GPH)	OUTPUT PRESSURE (PSI)	TEMPERATURE RANGE
D4022-1	WELDON	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F
	AEROSPACE ACCESSORIES	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F

D4022-X FUEL TRANSFER PUMP

RELEASED
2010-05-05
JMP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.6 lbs

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D4022 REV. A
MFG. APPR.		SHEET 2 OF 4
APPROVED		TITLE FUEL PUMP SCALE NTS
DE APPR.		
DATE	10.04.16	

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NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO12964

Purchase Order Date 11/19/10

PO Print Date 11/22/10

Page Number 1 of 1

Order From :

VU-AER004

AEROSPARES ACCESSORIES INC
20544 CONCESSION # 9,
RR #2
ALEXANDRIA, ON K0C 1A0
CANADA

REVISED

Contact Name
Vendor Phone
Vendor Fax
Vendor Account Nbr

613 525 0924
613 525 0925

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	A8150-B1	Fuel Pump	11/26/10 Yes	3.00 Each	FedEx Overnight	\$695.0000	\$2,085.00

Special Inst: AS PER DWG D4022 REV. A
B63942
PART # A8150-B1
* NOTE: FACTORY OVERHAULED *

PO Total: \$2,085.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

u c2

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 3

Change Date: 11/22/10

AEROSPARES ACCESSORIES INC.

20544 CON #9, R.R. #2
ALEXANDRIA, ONT. K0C-1A0
TEL 613-525-0924 FAX 613-525-0925

invoice

DATE	INVOICE NO.
11/23/2010	21526

BILL TO
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A-1K7

SHIP TO
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A-1K7

P.O. NO.	TERMS	REP	SHIP DATE	SHIP VIA	FOB	
12964	Net 30	USD	11/23/2010	FEDEX COLL.	ALEXANDRIA	
ITEM	DESCRIPTION	Blk.	S/N	QTY	RATE	AMOUNT
FOH8150-B1	8150-B1 FUEL BOOST PUMP FACTORY O/H OUTRIGHT SALE	2545	80638	1	695.00	695.00T
FOH8150-B1	8150-B1 FUEL BOOST PUMP FACTORY O/H OUTRIGHT SALE	2545	93432	1	695.00	695.00T
FOH8150-B1	8150-B1 FUEL BOOST PUMP FACTORY O/H OUTRIGHT SALE	2545	93430	1	695.00	695.00T
PAC	SHIPPING & HANDLING FEDEX COLLECT	W.B. 872183749489	8 10/11/24		0.00	0.00
Business Number: 881274476						

The parts supplied hereon were acquired directly from the O.E.M., or an approved supplier/repair station which maintains a quality assurance system providing full

The parts supplied hereon were
acquired directly from the O.E.M.,
or an approved supplier/repair
station which maintains a quality
assurance system providing full
traceability to source of supply.

Signature

271.05

0.00

Thank you for your business.

TOTAL

52,556.05

Cores must be rebuildable and should be returned
within 15 days for full credit. Thank you.

AEROSPARES ACCESSORIES INC.

20544 CON #9 ,R.R. #2
ALEXANDRIA, ONT. K0C-1A0
TEL 613-525-0924 FAX 613-525-0925

Invoice

DATE	INVOICE NO.
11/23/2010	21336

BILL TO
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A-1K7

SHIP TO
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A-1K7

P.O. NO.	TERMS	REP	SHIP DATE	SHIP VIA	FOB	
12964	Net 30	USD	11/23/2010	FEDEX COLL...	ALEXANDRIA	
ITEM	DESCRIPTION	Btch.	S/N	QTY	RATE	AMOUNT
FOHA8150-B1	A8150-B1 FUEL BOOST PUMP FACTORY O/H OUTRIGHT SALE	2545	80668	1	695.00	695.00T
FOHA8150-B1	A8150-B1 FUEL BOOST PUMP FACTORY O/H OUTRIGHT SALE	2545	93432	1	695.00	695.00T
FOHA8150-B1	A8150-B1 FUEL BOOST PUMP FACTORY O/H OUTRIGHT SALE	2545	93439	1	695.00	695.00T
F/C	SHIPPING & HANDLING FEDEX COLLECT	W.B. 872183749489	8 10/4/201		0.00	0.00
	Business Number: 881274476					

271.05


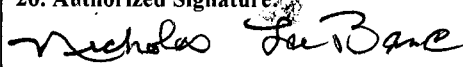
0.00

Thank you for your business.


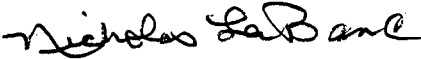
TOTAL

\$2,356.05

Cores must be rebuildable and should be returned within
15 days for full credit .Thank you.

1. Approving National Aviation Authority/Country: UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: 5257	
4. Organization Name and Address:  Weldon Pump – 640 Golden Oak PKWY., Oakwood Villiage, OH 44146 FAA CRS: 2WPR261B						5. Work Order/Contract/Invoice Number: 47179	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Pump/Motor overhaul	A8150-B1	N/A	1	80668	Overhaul/Test	
13. Remarks: Pump/motor ass'y overhauled and tested to spec per Weldon Pump JC1000 "JC" series manual.							
14. Certifies the items identified above were manufactured in conformity to: <input type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input checked="" type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature:		16. Approval/Authorization No.:		20. Authorized Signature: 		21. Approval/Certificate No.: 2WPR261B	
17. Name (Typed or Printed):		18. Date:		22. Name (Typed or Printed): Nicholas LaBanc		23. Date (m/d/y): 04/27/2009	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

1. Approving National Aviation Authority/Country: UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: 5254	
4. Organization Name and Address: Weldon Pump – 640 Golden Oak PKWY., Oakwood Villiage, OH 44146 FAA CRS: 2WPR261B						5. Work Order/Contract/Invoice Number: 47176	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Pump/Motor overhaul	A8150-B1	N/A	1	93439	Overhaul/Test	
13. Remarks: Pump/motor ass'y overhauled and tested to spec per Weldon Pump JC1000 "JC" series manual.							
14. Certifies the items identified above were manufactured in conformity to: <input type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input checked="" type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
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17. Name (Typed or Printed):		18. Date:		22. Name (Typed or Printed): Nicholas LaBanc		23. Date (m/d/y): 04/27/2009	
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1. Approving National Aviation Authority/Country: UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: 5253	
4. Organization Name and Address:  Weldon Pump – 640 Golden Oak PKWY., Oakwood Villiage, OH 44146 FAA CRS: 2WPR261B						5. Work Order/Contract/Invoice Number: 47175	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Pump/Motor overhaul	A8150-B1	N/A	1	93432	Overhaul/Test	
13. Remarks: Pump/motor ass'y overhauled and tested to spec per Weldon Pump JC1000 "JC" series manual.							
14. Certifies the items identified above were manufactured in conformity to: <input type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input checked="" type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
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